Work Order ID 59830 Page 1 Friday, June 11, 2010 12:59:18 PM Item ID: D412-705-015 Accept Setup Start **Revision ID:** Item Name: **Driveshaft Tunnel Modification** Stop Start Date: 6/11/2010 Start Qty: 2.00 **Cust Item ID: Required Date: 6/18/2010** Req'd Qty: 2.00 **Customer:** Reference: Run Start Date D Approvals: **Process Plan: Tooling:** Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool # Plan **Tool ID** Reject Insp. Accept Reject Work Center ID Description **Run Hours** Code Qty Stamp Qty Number **Draw Nbr Revision Nbr** N/A Rev C 100 0.00 DOCUMENT CONTROL 0.00 Memo Document Control Photocopy bluefile & type labels per PPP D412-705-015 110 Pick Kit 0.00 10.6.21 Packaging 0.00 Memo Packaging

120

Quality Control

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QC4- 100% Inspect kits for completeness

0.00

0.00

Memo

Sidulas



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Dart Aerospace Ltd

W/O-	 -		14/0	DI ODDED OUTDI					•	
W/O:	r		WO	RK ORDER CHANG	iES _					
DATE	STEP	PR	OCEDURE CHAI	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	:	PAR #:	Fault Cate	jory:	NCR: Ye	s No DQ	A:	Date: _		
Resolution:			Disposition	1:	Closed:	sed: Date:				
NCR:	ı		WORK ORDE	R NON-CONFORM	ANCE (NO	CR)				
DATE	STEP	Description of NC			ction B	Verifi	cation	Approval	Approval	
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sigi Da		tion C	Chief Eng	QC Inspector	
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Work	Order	ID	59830

Friday, June 11, 2010 12:59:18 PM



Page 2

Item ID:

D412-705-015

Accept



Date:

Date:

Tool # Plan

Code

Setup Start

Stop

Start



Revision ID:

Item Name:

Driveshaft Tunnel Modification

Start Date:

6/11/2010

Start Qty: 2.00

Req'd Qty: 2.00

Cust Item ID:

Customer:

Tool ID

Reference:

Sequence ID/

Work Center ID

Approvals:	Process Plan:
	QC:

Required Date: 6/18/2010

Operation

Description

Set Up/ **Run Hours**

0.00

Tooling:

SPC (Y/N):

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-705. 015□Location: ___ □PPP Rev:

Date:

Date: _____

140

130

Packaging

Packaging

QC21- Final Inspection - Work Order Release

0.00



QC Quality Control

Memo

0.00

Stop

Reject

Qty

Run

Accept

Qty

Insp.

Stamp

Reject

Number

h 0.06.23

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W/O:		WORK ORDER CHANGES												
DATE	STEP	PROCE		Ву	Date C	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
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Part No:		PAR #:												
Resolution:			Disposition: (N/C Clos	_ Date:							
NCR:			WORK ORDER NON-CONFORMANCE (NCR)											
DATE	STEP	Description of NC Section A	Cor Initial Chief Eng	rective Action Action Descript Chief Eng	Section B	Sign & Date	Verificati Section (Approval Chief Eng	Approval QC Inspector				
			Office Eng	Officer Eng		Date								
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Picklist Print Page 1 Friday, June 11, 2010 12:59:23 PM Work Order ID: 59830 Parent Item: D412-705-015 Parent Item Name: Driveshaft Tunnel Modification Start Date: 6/11/2010 **Required Date: 6/18/2010** IPP Rev:B Removed Manufacturing 06-10-03 JLM Comments: Start Qty: 2.00 Required Qty: 2.00 IPP Rev:C ECN 1052 07-11-05 DD verified by:EC Component Item ID/ Replacement Mfg/ Bin Primary Last Route Unit of Qty per Kit Qty on Total Date **Qty** Status Item Name Item ID Purch Item Location Location Seq ID Measure Hand Otv Issued Issued AN3C3A Purchased No 120 Each 345.0000 22 10.6 Location Loc Oty Loc Code ST350 345 111916 145 113359 200 AN3C4A Purchased No 120 Each 1,525.000 Location Loc Qty Loc Code ST350 1525 114103 501 114108 14 114416 12 114523 2 114859 996 D3256-1 Manufactured No 120 3.0000 Each Panel Location Loc Qty Loc Code ST176 3 44053 3 D3256-3 Manufactured No 120 Each 4.0000 € Gasket Location Loc Qty Loc Code ST176 44054

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W/O:			WC	RK ORDER CHANG	GES					
DATE	STEP	PRO		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	•	PAR #:			NCF	R: Yes I	No DQ	A :	Date:	
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NCR:			WORK ORDE	R NON-CONFORM	ANCE	(NCR				
DATE	STEP	Description of NC		tion B		Verific	ation	Approval	Approval	
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector
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Picklist Print

Friday, June 11, 2010 12:59:23 PM

Work Order ID: 59830

Parent Item:

D412-705-015

Parent Item Name:

Driveshaft Tunnel Modification

Comments:

IPP Rev:B Removed Manufacturing 06-10-03 JLM

IPP Rev:C ECN 1052 07-11-05 DD verified by:EC



Start Date: 6/11/2010

Required Date: 6/18/2010

Page 2

Status

Start Qty: 2.00

Required Qty: 2.00

MS20427M3-3

Component Item ID/ Item Name Item ID

Replacement Mfg/

Purch Purchased Bin Primary Item Location No

Location

ST318

Last Location

Route Seq ID 120

Unit of Measure Each

Qty on Hand 652.0000

Qty per Kit Total

Otv 88

16-2.01

Date **Issued** Issued

Qty

Rivet

MS21060-L3K

Purchased

No

Loc Qty 652 128 524 120 Each

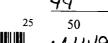
65.0000

Loc Code

Loc Code

Nut Plate

Purchased No Location Loc Oty Loc Code ST302 65 112314 15 113644 50 120 Each 153.0000





Washer

MS9321-09

Location Loc Qty ST296 153 110399 153

Friday, June 11, 2010 12:59:23 PM

Shop Packet Print

Page 2

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W/O:			WC	ORK ORDER CHAN	IGES	77-8		·				
DATE	STEP	PRO	E	Зу	Date (Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No		PAR #:										
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DATE	STEP	Description of NC		ection B		Verification		Approval	Approval			
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector		
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REFERENCE ONLY

IIN-D412-705

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5.0 PARTS LIST

Qty	Qty	Qty	Qty	Qty	Qty	Qty		
-011	-013	-015	-017	-019	-021	-023	Part Number	Description
Х							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	Х				'		D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			Х				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X	[D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						Х	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1				, .		D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
							D3245-11	GASKET
	2						D3245-13	GASKET
		` ;	1		.`	•	D3255-041	ACCESS PANEL ASSEMBLY, LH
			1.		, 1		D3255-042	ACCESS PANEL ASSEMBLY, RH
		1			,		D3256-11	ACCESS PANEL
	4	1 .					D3256-3 '	GASKET
		^		1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
		inte mir			1		D3307-041	ACCESS PANEL ASSEMBLY
					74			
						30	AN3-3A	BOLT
<u> </u>		22	30		6		AN3C-3A	BOLT
		3				l	AN3C-4A	BOLT
						. 30	AN960JD10 ,	WASHER
	16	44	36		12		MS20427M3-31	RIVET
						2	MS21051-L3K	NUT PLATE
**29+m.	8	22	18		6		MS21060-L3K	NUT PLATE
					. ,	- 18	MS21069-L3K •	NUT PLATE
		25	30		6		MS9321-09	WASHER

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Revision: C

Date: 07.10.12

Dart Aerospace Ltd

W/O:			٧	VORK ORDER	CHANGES						
DATE	STEP	PRO	PROCEDURE CHANGE						Approval Chief Eng / Prod Mgr	Approval QC Inspector	
										·	
*											
Part No	•	PAR #:	Fault Ca	tegory:	NC	R: Yes I	No DQA	\ :	_ Date: _		
						QA: N/C Closed: Date:					
NCR:			WORK OR	DER NON-CON	FORMANC	E (NCR))				
DATE	STEP	Description of NC		n Section B	Verification			Approval	Approval		
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